PRODUCT CATEGORY RULES FOR BUILDING RELATED PRODUCTS AND SERVICES

as per ISO 14025 and EN 15804+A2

**for preparation of EPDs (Environmental Product Declarations)
according to the EPD programme of the BAU EPD GmbH**

Bau-EPD
Baustoffe mit Transparenz

Akkreditierung Austria
A
0966
ISO/IEC 17065

www.bau-epd.at

Part B: Requirements on the EPD for

Drywall systems

PCR-Code: 2.10.1 Date 2023-09-20

Imprint

Publisher:

Bau EPD GmbH

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Tracking of versions

Version	Comments	Date of changes
5.0	New structure following decisions of TAC from 2017-05-11, adaptations following resolutions from TAC in autumn 2016 and 2017.	2017-08-17
6.0	Changes following decisions of TAC since last publication. Changes on occasion of verification of PCR for concrete and concrete elements as well as resulting from working out the PCR for steel reinforcement. Changes to be made in all PCR B parts as well as some editorial chances. Index now included.	2019-07-06
7.0	Adaptation as per EN 15804:2019+A2:2019; adaptation of rules for declaration of geographical representativity	2020-11-05
8.0	Public version for interested parties after approval of PCR review panel.	2021-01-12
9.0	Consideration of comments, approval for EPD creation	2021-04-07
10.0	Adaptation tables module B and C, minor editorial changes	2021-08-27
11.0	Change ECO Platform logo, note to photographic rights, minor editorial changes (created by SR, checked by FG and approved by SR)	2021-11-27
12.0	Addition of accreditation mark, change owner, publisher, holder of declaration, specification of CF factors, editorial changes, title page EPD declaration of Energy Mix Approach, (created by SR, checked by FG and approved by SR)	2023-01-27
13.0	**Various minor changes: EP Freshwater Corrigendum table: unit P instead of PO4, editorial changes, rules for the application of c-PCR, adaptation of rules for new issue (correct term instead of extension, see MS-HB supplement) in interpretation, graphics now only required in project report, deletion of reference to subchapters of valid CEN standards (created by SR, checked by FG and approved by SR)**	**2023-09-20**

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1. Scope

This document contains the requirements for an environmental product declaration (EPD) according to EN 15804 and ISO 14025 from Bau-EPD GmbH for drywall systems for indoor and outdoor use. Standard cross-sections consisting of:

- Substructure made of metal or wood
- planking
- Insulation material for cavity insulation
- Fastening materials such as screws, hangers, connectors
- Auxiliaries such as joint fillers and reinforcement fabric

Top coats (e.g. wall paint) and products that are not part of the standard cross-section, such as connections to adjacent floors, ceilings and walls or accessories such as plaster strips, etc., are not part of the system.Standard systems offered by the manufacturer are considered. Variable systems or system components such as thermal insulation in the attic conversion are not part of a dry construction system EPD according to this PKR.Other components (e.g. foils) to be added depending on the physical building conditions are not part of the system. If it is necessary to attach a film in the declared system, this must be added to the building life cycle assessment.

The requirements for the EPD include:

- Requirements from ÖNORM EN ISO 14025
- Requirements from ÖNORM EN 15804 as the European core EPD
- C-PCR: Requirements from ÖNORM EN 16783 thermal insulation materials - product category rules (PCR) for factory-made and on-site thermal insulation materials for creating environmental product declarations
- Complementary requirements for the EPD of Bau EPD GmbH

Complementary PCR (c-PCR) from CEN, if available, must always be applied at the same time as the PCR-B from Bau EPD GmbH. The documents complement each other.
The calculation rules for the Life Cycle Assessment and Requirements on the project report are specified in a separate document – "Management System Handbook chapter 5" of Bau EPD GmbH.

Requirements on the layout of the EPD

Bau-EPD GmbH determines the following features with regard to the layout of the EPD:

- The document on hand defines the format template for EPD-document that is to fill in (Word file „Format template EPD Bau EPD GmbH", download at www.bau-epd.at).
- The content of an EPD is not limited in length of text.
- The layout of the front page of the EPD is defined and picture material must be accorded with Bau EPD GmbH (not more than 4 MB).
- On the last page of the EPD the publishing institution as well as the programme operator (Bau EPD GmbH in both cases), the LCA practitioner and owner of the declaration must be indicated with a logo and full address (including telephone number, fax number, email and website).
- Generally the font „Calibri" must be used.
- In addition to the EPD as Microsoft Word format an Excel-document (BAU EPD M-DOCUMENT 8- excel-file for electronic data transfer Editor baubook ECO Platform) must be created including the result tables for electronic transfer and complying to EN 15942 (ITM Matrix). The templates of Bau EPD GmbH must be used, for these tables also serve to forward data to database owners (ECO Platform/ECO Portal, OEKOBAUDAT and BAUBOOK).

Content of the EPD

The following format template respective guidance describes the required structure of the EPD document including the **required content for each individual chapter**.
In addition to that, this document is giving **specific notes for the creation of an EPD for drywall systems** and **specific LCA calculation rules for drywall systems** that must be considered when creating the EPD and underlying LCA study.
Parts of the content that are considered as additional information of optional character (=not required as per international standard and/or guidelines from ECO Platform) are marked in lilac colour. This information is free to choose whether to declare or not and indications can be delivered by the owner of the declaration on optional basis.
Legend:

Blue:	required content for each chapter
Turquoise:	specific requirements for EPD of materials from the scope of the PCR
Green:	specific LCA rules for EPD of material from the scope of the PCR
Violet:	additional information of optional character

EPD - ENVIRONMENTAL PRODUCT DECLARATION

As per ISO 14025 and EN 15804

OWNER AND PUBLISHER	Bau EPD GmbH, A-1070 Wien, Seidengasse 13/3, www.bau-epd.at
PROGRAMME OPERATOR	Bau EPD GmbH, A-1070 Wien, Seidengasse 13/3, www.bau-epd.at
HOLDER OF THE DECLARATION	Name of declaration holder
DECLARATION NUMBER	To be accorded with Bau EPD GmbH
ISSUE DATE	Date
VALID TO	Date
NUMBER OF DATASETS	Number
ENERGY MIX APPROACH	MARKET BASED APPROACH

Name and description of product

Name of declaration holder

picture

To be accorded with declaration holder and Bau EPD GmbH

(Note: photographic rights must be clarified and cited)

Company logo of declaration holder

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1. General information

Product name Name and description of product	**Declared Product / Declared Unit** Description of the declared product and declared unit/functional unit **Number of datasets in EPD Document(s):** XX **Range of validity** The products considered in the data of the life cycle assessment and for which the declaration applies must be named. In the case of an average EPD, this type of EPD must be pointed out. The representativeness of the declaration must be shown with regard to the production volume covered by the life cycle assessment and the technology used. Likewise, the range of fluctuation of the product group considered, must be specified in the interpretation.
Declaration number To be accorded with Bau EPD GmbH	
Declaration data ☐ Specific data ☐ Average data	
Declaration based on: MS-HB version dated dd.mm.yyyy: Name of PCR PCR Code Version (PCR tested and approved by the independent expert committee = PKR-Gremium) The owner of the declaration is liable for the underlying information and evidence; Bau EPD GmbH is not liable with respect to manufacturer information, life cycle assessment data and evidence.	
Type of Declaration as per EN 15804 From cradle to ... . LCA-method: (i.e. Cut-off by classification)	**Database, Software, Version** Declaration of backround database, Software used and both its versions **Version Characterisation Factors:** Quelle, Version
Author of the Life Cycle Assessment Name of the author Institution, Address website	**The CEN standard EN 15804:2019+A2+corr2021 serves as the core-PCR. The c-PKR of CEN EN XXXXXX was applied.** **Independent verification of the declaration according to ISO 14025:2010** ☐ internally ☒ externally **Verifier 1:** Name **Verifier 2:** Name
Holder of the Declaration Name of the manufacturer/owner Institution, Address website	**Owner, Publisher and Programme Operator** Bau EPD GmbH Seidengasse 13/3 1070 Vienna Austria

DI (FH) DI DI Sarah Richter
Head of Conformity Assessment Body

Academic Title Name
Verifier

Academic Title Name,
Verifier

Note: EPDs from similar product groups from different programmes might not be comparable.

2. Product

2.1 General product description

For the product description the characteristics of the declared product must be described. In case of average EPD ("sector or branch" EPD) all declared products must be described separately.

Indications for the general product description:

- Separate description of products/materials for each product standard applicable, citing the product types and names.
- Description of characteristic components.
- All factory locations for the respective product categories must be declared, alternatively a reference can be made to an overview in an appendix (mandatory information in the project report, voluntary information in the EPD document)

Specific notes for the creation of an EPD for drywall systems:

- Explanation based on an example:
- The declared product is, for example….

2.2 Application field

The use and application purpose of the named products are to specify. The individual applications (including functions) must be declared as a text or table format.

Specific notes for the creation of an EPD for drywall systems:

None.

2.3 Standards, guidelines and regulations relevant for the product

The respective standard and/or general technical approval or comparable national regulation can be indicated.

Optional: Documentation under the frame of CE -certification such as certificates of constancy of performance, certificates of conformity of the internal production control on the manufacturer's site, Declarations of performance, Official certificates of registration, European Technical Assessments or Technical permissions of construction industry can be cited.

Specific notes for the creation of an EPD for drywall systems:

The standards regulating drywall systems must be cited (i.e. standards, guidelines, other regulations)
Examples for product standards for drywall systems in Austria are illustrated in table 1.

Table 1: Product specific standards

Standard	Title
ÖNORM EN 520	Drywall systems - Terms, requirements and test methods
ÖNORM B 3415	Gypsum boards and gypsum board systems - rules for planning and processing

2.4 Technical data

For products carrying a CE marking as per Construction Products Regulation (CPR) the EPD must declare at least the same technical data as required and indicated in the declaration of performance of the manufacturer. What kind of data is required in each individual case is to learn from the document underlying the CE marking: any Harmonized European Standard or European Technical Assessment (ETA). Additional technical data must be listed if relevant for product distinction or specification.

Specific notes for the creation of an EPD for drywall systems:

Product designation codes of the declared products must be given. If relevant for the declared product, the following technical construction data in the delivery status must be provided with reference to the testing standard.

Example:

The technical data was determined according to the specified standards. The technical data of the individual components can be found in the respective product data sheets

- Company X plasterboard (product data sheets, information material, possibly EPDs)
- Company X glass wool insulating materials (product data sheets, information material, possibly EPDs)

or can be found in the respective declarations of performance www.xxx.xx:

- C-wall profile company X 50, 75 and 100 mm_LE_0613
- U-wall profile FirmaX 50, 75 and 100 mm_LE_0613
- Etc.

Table 2: Technical data for drywall mounting systems (example)

Nr.[1]	Dry construction system type	Designation number	Planking	Wall thick-ness [mm]	Wall profile	Permis-sible wall height [mm]	Fire resistance class according to ÖNORM EN 13501-2	Insulation material thickness [mm]	Sound insulation Rw [dB]	Spectrum Fit Values C [dB]	Spectrum Fit Values Ctr [dB]	wall weight approx. [kg/m²]
	metal stud walls											
1	Single stud walls panelling 12.5 mm	01	Average board type	75	UW 50-06 CW 50-06	2750	EI 30*)	ohne	34	-1	-6	21,6
2			Average board type	75	UW 50-06 CW 50-06	2750	EI 30*)	50	42	-5	-12	22,2
3			Average board type	75	UW 50-06 CW 50-06	2750	EI 30	50	44	-5	-13	27,9
4		02	Average board type	100	UW 75-06 CW 75-06	4000	EI 30*)	50	45	-5	-13	22,6
5		02	Average board type	100	UW 75-06 CW 75-06	4000	EI 30*)	75	46	-3	-10	22,9
6		02	Average board type	100	UW 75-06 CW 75-06	4000	EI 30	75	53	-5	-12	28,6
7		03	Average board type	125	UW 100-06 CW 100-06	5100	EI 30*)	50	47	-5	-13	22,9
8		03	Average board type	125	UW 100-06 CW 100-06	5100	EI 30*)	75	46	-1	-7	23,2
9		03	Average board type	125	UW 100-06 CW 100-06	5100	EI 30*)	100	50	-4	-10	23,6
10		03	Average board type	125	UW 100-06 CW 100-06	5100	EI 30	100	50	-4	-10	29,2

[1] This numbering is for easier product orientation and corresponds to the numbering in Tables 3-15 and 34-233

For specific EPD the technical data of the product must be declared as required in Table 2.
For average EPD ("Sector or Branch-EPD", "Group EPD" or "EPD from Associations") Table 2 must be filled, average values or ranges are accepted, in addition a note stating „see product sheets" pointing to single technical product sheets can be cited. Technical data must be provided by the manufacturers. The manufacturers are to ensure that the relevant data are accessible, and the LCA-practitioner must indicate the sources where the technical data can be downloaded.
In this case the average value of nominal density/ weight per m² used for calculating the LCA must be declared as an additional information in chapter 3.1.

2.5 Basic/auxiliary materials

The product components and/or contents and ingredients must be declared in mass-% to enable the user of the EPD to understand the composition and structure of the product in delivery status. These indications shall also support security and efficiency in installation, use and disposal of the product.

The declaration of mass-% can be accurate numbers or a range by analogy with REACH[2] . The mass of components that make up less than 1 mass-% of the total product mass can be declared with < 1 mass-%.

The declaration of material product content must list at least those substances contained in the product which are included in the "Candidate List of Substances of Very High Concern for Authorization" where their contents exceed the limit values (0.1 mass-% on product level) for registration by the European Chemicals Agency (ECHA[3]). If substances and preparations lose their hazardous features during manufacturing (e.g. after a complete chemical reaction) they are exempted from the obligation of declaration.
If the content of the material is below the limit of ECHA the following note must be stated in the EPD:
„The content of XXXX is below the limit values of the registration by the European Chemicals Agency (ECHA). Interpreting statements such as "… free of …" or "… are entirely harmless …" are not permissible.

The product components must be described in detail, so that their sort of product is clear, but the protection of sensitive data is assured, and company secrets are not revealed.
For additives, the function and substance class respective chemical group (i.e. hydraulic binders) must be stated. In addition to that all auxiliary materials and additives that stay within the product must be declared.

Specific notes for the creation of an EPD for drywall systems:
The following must be stated in the EPD:

The declared system consists of the following components:

Enumeration of components

If only generic data is available for the individual components, the following processes must be described to the extent known:

• Description of the extraction and processing of raw materials and the geographical origin of the raw materials as well as the transport (A1 and A2)

• Detailed description of the manufacturing process(es) (A3)

• Information on the quantity and quality of exhaust gases, sewage and waste

Instructions for creating the EPD: A separate table must be created in the EPD for each declared system. The table should be overwritten with a unique designation of the system.

[2] Regulation (EC) No 1907/2006 of the European Parliament and of the Council of 18 December 2006 concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals (REACH), establishing a European Chemicals Agency, amending Directive 1999/45/EC and repealing Council Regulation (EEC) No 793/93 and Commission Regulation (EC) No 1488/94 as well as Council Directive 76/769/EEC and Commission Directives 91/155/EEC, 93/67/EEC, 93/105/EC and 2000/21/EC

[3] European Chemicals Agency: http://echa.europa.eu/de

Table 3: Components of the system <designation> (amounts per m2 reference construction, see chapter declared/functional unit)

Nr.	**Components:** x)	Function	EPD-Nr.	masses	unit
1	<company name/s, product name/s> x)	Paneling with <board type>1) (one-sided or two-sided, 1, 2, 3-fold2); <x> mm thick) 3)			kg/m²
2	<company name/s, product name/s> x)	Cavity insulation with <insulation type>(<x> mm thick)			kg/m²
3a	<company name/s, product name/s> x)	Metal substructure with <nominal sheet thickness and profile width>			kg/m²
3b	<company name/s, product name/s> x)	(Center distance <x> cm)			kg/m²
3c	<company name/s, product name/s> x)	Ceiling accessories with <nominal sheet thickness and profile width>			kg/m²
4	e.g. Müller quick-action screws made of galvanized steel x)	(Center distance <x> cm)			kg/m²
5	Continuation …				

1) Board type according to ÖNORM B 3410, ÖNORM EN 520, ÖNORM EN 15283-1, ÖNORM EN 15283-2, ÖNORM EN 12467;
2) cross out what is not applicable;
3) In the case of "mixed planking", a separate line must be added for each panel type.

Auxiliaries / additives
Specifications and proportions of excipients are to be stated (in text or tabular format)

x) Optional but recommended here: Footnote for each component with a brief explanation of the substance and raw material extraction (recycling, etc.), use in the system and whether the substance is part of the life cycle assessment system according to the EPD.

2.6 Production

The process of production must be described and illustrated with a simple figure (i.e. flow chart). In case of average EPD the production processes of all sites must be described respective a useful summary must be included and a list of all production sites must be provided in an annex. Quality management systems, eco management systems etc. can be referred to.

Specific notes for the creation of an EPD for drywall systems:
The dry construction system is manufactured by assembling the individual components on the construction site and is therefore taken into account in construction phase A5. The production of the components and their packaging is assigned to A3.

2.7 Packaging

Information concerning each component of packages:

Type (Foil, pallets, etc.),
Material (Paper, Polyethylene; including origin, e.g. recycled paper) and
Possibilities of reuse (e.g. multi way pallets).

Specific notes for the creation of an EPD for drywall systems:

The packaging of the system components gypsum board and insulation material is considered as described in their EPD. The metal stand profiles are delivered loosely secured with tension belts. If necessary, additional load securing measures (e.g. reusable wooden wedges or straps) are used.
The joint filler is provided in sacks.
Screws and other small parts are offered and delivered in cardboard packaging, other small packaging and also loose

2.8 Conditions of delivery

Written description of conditions of delivery, units of delivery, size and dimension as well as requirements on storage important for the declared product(s).

2.9 Transport

Description of delivery (Route and means of transport).

2.10 Processing/ installation

Description of way of treatment, used machines, tools, dust collection etc., auxiliary materials as well as measures of noise reduction. Notes regarding recognized rules of engineering, work safety or protection of the environment can be included.
References to detailed processing directives and referrals to user safety (safe use instruction sheets) of the manufacturer are required.

Specific notes for the creation of an EPD for drywall systems:
Example:
The wall construction is mainly completed manually on the construction site. First, the frame profiles (UW profiles) with connection seals are cut to size for the wall construction and attached to the supporting structure with screws or nails (shooting device). The stand profiles (CW profiles) are then cut to size if necessary and inserted loosely into the profiles. The gypsum boards are then cut to size, if necessary, and initially covered with single or double planking on one side and fastened to the uprights with drywall screws, observing the distances specified by the manufacturer. After completion of one side, the insulation is cut on site and fitted between the studs. After completion of the insulation, the planking of the second side (single or double) is carried out in the same way as on the first side. The surfaces (joints and fastening materials) are usually filled according to quality level Q2 (ÖNORM B 3415) with joint filler. The energy consumption of a cordless screwdriver was included in the balance.
In installation phase A5, packaging materials and offcuts from the main components are waste. The "thermal waste treatment" scenario was selected for the pallets and packaging waste made of cardboard, paper, polyethylene and polypropylene. The board and insulating material cuttings are landfilled. The resulting metal waste (2%) flows back into steel production as a secondary raw material and thus replaces primary steel. The amounts are declared in A5 in the MFR indicator as substances for recycling. No credits and debits are declared in Module D from A5.

The dry construction systems must be processed in accordance with the manufacturer's guidelines such as "Planning and building" and "Dry construction practice".

2.11 Use stage

Notes describing specific features of the material composition relevant for the use stage.

Specific notes for the creation of an EPD for drywall systems:

If drywall systems products are installed professionally and if the phase of utilization is not disturbed, no modifications of the material composition occur.

2.12 Reference service life (RSL)

The indication of the reference service life (RSL) is imperative for EPDs covering the complete use stage (modules B1-B7), or if a use stage scenario is described, which refers to the lifetime of the product (“from cradle to grave”).
The RSL must refer to the declared technical and functional quality of the product. It must be established in line with all of the specific rules in the European product standards and must also take consideration of the ISO 15686-1, -2, -7 and -8 standards.
Where information is available for deriving the RSL from harmonized European product standards, such data has priority.
The assumption underlying the calculation of the RSL and for those only the RSL can be declared must be stated. Influence on aging as per recognized rules of engineering.

Table 4: Reference service life (RSL)

Characterization	value	unit
<system designation>		years
Declared product properties (at the factory gate) and information on the design, etc.		meaningful units
Parameters for intended use (if specified by the manufacturer), including advice on appropriate use and instructions for use		meaningful units
The assumed quality of workmanship when performed according to the manufacturer's specifications		meaningful units
Outdoor conditions (for outdoor use), e.g. B. Effects of weather, pollutants, UV and wind exposure, building orientation, shading, temperature		meaningful units
Indoor conditions (for indoor use), e.g. B. temperature, humidity, chemical exposure		meaningful units
Terms of Use, e.g. B. Frequency of use, mechanical stress		meaningful units
Inspection, maintenance, cleaning. e.g. B. required frequency, type and quality as well as replacement of components		meaningful units

See EN 15804+A2 clause 6.3.4 and Annex A requirements and guidelines for reference service life

If no reference service life can be determined according to the rules of EN 15804+A2 (Annex A), a default value from a complementary PCR of the CEN/TC product committees, if available, must be used. If no complementary PKR is available, the service life can be declared from service life catalogues, depending on the area of application, stating the source, e.g. according to BAU EPD-M-DOKUMENT-20-Reference-usage-times-20150810 (Austria) or the BBSR table "Useful lives of components on life cycle analysis according to BNB" (Germany). If no information can be found there, the RSL can be derived from other sets of regulations (Eurocodes, other basis).

2.13 Reuse and recycling

Possibilities and scenarios of reuse and recycling must be described.

2.14 Disposal

The different ways of disposal must be described.
The EAK-waste disposal code (Disposal code following the European list of waste) must be declared.

2.15 Further information

Optional details, indication of reference source for additional information, e.g. websites…

3. LCA: Calculation rules

3.1 Declared unit/ Functional unit

The declared resp. functional unit, the mass reference and the conversion factor to 1 kg must be declared in a table.

Specific LCA calculation rules for drywall systems:

The functional unit is 1 m2 of the following reference constructions:
- Reference mounting wall: 2.75 m high, 4 m long
- Reference ceiling area: 10 m x 10 m
- Reference facing shell: 2.75 m high, 4 m long
- Reference attic structure: 10 m x 10 m

Table 5: Declared unit 1 m²

characterization	value	unit
declared unit	1	m²
Layer thickness of system		m
gross density for conversion into kg		kg/m³

Note: Since the dry construction systems are heterogeneous systems made up of several individual components, it sometimes makes no sense to convert the life cycle assessment results into kilograms.

Table 6: Functional unit, example 1 m²

characterization	value	unit
Functional unit	1	m²
Layer thickness		m
gross density for conversion into kg		-

If average results of different products are declared, the methods of calculating the average values must be explained.
In this case the average value of nominal density/ weight per unit used for calculating the LCA must be declared as an additional information.

3.2 System boundary

The type of EPD with regard to the applied system boundaries must be specified in the EPD. All building products and materials must declare modules A1-A3, modules C1-C4 and module D. The following EPD types may be specified:

- from the cradle to the factory gate with modules C1-C4 and module D (A1-A3 + C + D);

- from the cradle to the factory gate with options, modules A1-A3, C1-C4 and D (A1-A3 + C + D and additional modules. The additional modules may be one or more modules selected from A4 to B7);

- from cradle to grave and module D (A + B + C + D)

Exceptions to this rule are specified in EN 15804+A2.

Note: The specifications for the modules that must be declared no longer correspond to ÖNORM EN 16783:2017 - the specifications from EN 15804:2019+A2 apply primarily.

All declared life cycle stages (modules) are to be marked with an "X" in Table 7. Undeclared modules are to be marked with ND (= not declared).

Table 7: Declared life cycle stages

PRODUCT STAGE			CON-STRUCTION PROCESS STAGE		USE STAGE							END-OF-LIFE STAGE				BENEFITS AND LOADS BEYOND THE SYSTEM BOUNDARIES
A1	A2	A3	A4	A5	B1	B2	B3	B4	B5	B6	B7	C1	C2	C3	C4	D
Raw material supply	Transport	Manufacturing	Transport from the gate to the site	Construction, installation	Use	Maintenance	Repair	Replacement	Refurbishment	Operational energy use	Operational water use	De-construction, demolition	Transport	Waste processing	Disposal	Reuse-Recovery-Recycling-potential
x	x	x	x	x	x	x	x	x	x	x	x	x	x	x	x	x

X = included in LCA; ND = Module not declared

The modules assessed in the LCA study must be described shortly. It should be made apparent, which processes are calculated in which module and how the system boundaries to nature resp. to other product systems are set (if relevant for the declared product).

If not all modules are declared in an EPD, a clear justification must be given.

Specific LCA calculation rules for drywall systems:

general requirements

• Generic datasets can be used when specific data is not available. The reasons must be documented in the project report. Generic data can be used with appropriate representativeness or based on a worst-case scenario. The generic data sets used must be complete.

A1-A3

• The manufacture of all system components must be declared in A1-A3.

o Attention: Here the system limits of the dry construction systems differ from those of gypsum boards, for example, where auxiliary materials such as fastening materials are to be declared in A5. The components migrate from A5 to A1-A3 because the product (component) considered changes.

• The quantity per m2 of dry construction system and the dimensions of the substructure and auxiliary materials must be recorded specifically (see Table 3.1 Basic materials). The metal profiles are to be described in accordance with ÖNORM DIN 18182-1 if no specific data are available.

• If no specific data is available, the following data sets, for example, can be used for the balance sheet:

Table 8: Proposal for generic data sets for the manufacture (A1-3) of system components

process and auxiliary materials	ecoinvent-datasets v2.2	GaBI-datasets
Steel production for metal profiles	Steel, low-alloyed, at plant/RER Zinc coating, coils/RER Cold impact extrusion, steel, 1 stroke/RER	Steel sheet EG BF route - Flat C-steel; production mix, at plant; Steel sheet 0.75mm EG (0.01mm Zn; 2sides) (DE) Steel sheet stamping and bending (5% loss) technology mix; single route, at plant; (GLO)
Material:	Steel, low-alloyed, at plant/RER, -dzt.keine Empfehlung für Beschichtung- Hot rolling, steel/RER und Turning, steel, conventional, average/RER	Fixing material screws galvanized (EN15804 A1-A3) technology mix production mix, at plant galvanized (DE)
Coating:	Acrylatspachtelmasse (Acrylic filler, at plant/RER)	Glue for gypsum boards (EN15804 A1-A3) technology mix production mix, at plant 1000 kg/m3 (Germany)
Deformation:	Glass fibre, at plant/RER	Glass fibres technology mix; production mix, at plant; Borosillicate glass / E-glass; (DE)
manufacture of screws	Injection moulding/RER und Nylon 66, at plant/RER	Plastic injection moulding part (unspecific) single route, at plant (Germany) und Polyamide 6 Granulate (PA 6) technology mix production mix, at plant PA 6 granulate (Germany)

The transport of metal profiles (or their preliminary products) and accessories is assigned to module A2 (transport from the factory to the system provider).

A4-A5

Guide values for material losses:

5% of the delivery quantity for the gypsum boards

3% of the delivery quantity for the insulating materials

2% for the metal substructure

2% for the wooden substructure

If lower values are to be used, the manufacturer must provide evidence of this.

Cardboard, paper and plastic packaging waste generated on site is treated as A5 waste. No credits are given for substituting other energy sources.

B1-B7

B1 Use: During the use phase, no substances relevant to the life cycle assessment escape from the system (default scenario).

B2 Maintenance: No materials are required for maintenance (default scenario).

B3 Repair: In principle, dry construction systems do not require any repairs in the use phase if they are in trouble-free operation (default scenario).

B4 Replacement: The replacement of individual components is not necessary in trouble-free operation (default scenario).

B5 Conversion/renewal: A conversion that includes the declared standard cross-section means the end of use of the dry construction system and is equivalent to the end of the product's life.

Stages B6 energy use and B7 water use are not applicable to drywall systems.

C1 - C4 and D

Where no specific data or representative scenarios for demolition C1 can be provided, the demolition expenditures from the most appropriate generic ecoinvent disposal datasets should be used.

Metal profiles and metal hangers have reached their end of life when they arrive at the recycling company. Metal profiles are assumed to be 100% recycled. Material losses in the recycling process are dealt with in Module D.

The rules for the individual components must be observed.

3.3 Flow chart of processes/stages in the life cycle

A meaningful flow chart describing the manufacturing process shall give further aid to comprehension. The flow chart must be subdivided at least into the phases of life cycle declared (production, use, end-of-life). The phases can be partitioned into appropriate process stages.

3.4 Estimations and assumptions

The assumptions and assessments that are important for the interpretation of the life cycle assessment are to be listed here.

3.5 Cut-off criteria

The application of the cut-off criteria according to MS-HB Chapter 5 must be documented here.

3.6 Data sources

The quality of the collected data must be described.

3.7 Data quality

The sources of the backround data sets must be declared. If necessary, additional information on the quality of the used data sets shall be made (estimations). The issuing year of the used data material must be indicated.

3.8 Reporting period

The period under review must be documented (in case of average EPD this would be the basis of the calculated average).

3.9 Allocation

The allocations of relevance for calculation (appropriation of expenses across various products) must be indicated, at least:

- System boundary settings/allocation in the use of recycled and/or secondary raw materials
- Allocation concerning co-products
- Allocation of energy, auxiliary and operating materials used for individual products in a factory
- Loads and credits from recycling or energy recovery of packaging materials and production waste
- Loads and credits from recycling or energy recovery from the end of life of the product

whereby reference must be made to the modules in which the allocations are performed.
Detailed regulations concerning calculation of secondary materials and allocation MS-HB chapter “LCA rules” apply in all studies.

3.10 Comparability

With reference to comparability of EPD data the following facts must be mentioned:

Comparison or benchmarking of EPD data is only possible, if all compared data sets are calculating following EN 15804 in the same version, the same programme specific PCR-rules or other additional rules. The same backround data sources and software versions must be applied. Moreover, the context of the function in the building or product specific features of performance must be considered.

4. LCA: Scenarios and additional technical information

The following information is mandatory to give for all declared modules, for modules not declared it is optional. If need, additional information can be declared.

4.1 A1-A3 product stage

Following EN 15804 no scenario documentation is required for A1-A3 for the declaration and calculation of these modules lies within the responsibility of the manufacturer and must not be altered by the LCA practitioner.
Note: the masses of packaging per declared unit must be indicated, this is especially important if A5 is not declared.

4.2 A4-A5 Construction process stage

Table 9 and the units listed must be used for calculation the environmental impact of the transport phase.
Table 10 and the units listed must be used for calculation the environmental impact of the installation into the building.

Table 9: Description of the scenario „Transport to building site (A4)“

Parameters to describe the transport to the building site (A4)	Quantity per unit
Average transport distance	km
vehicle type, Commission Directive 2007/37/EC (European Emission Standard)	-
Fuel type and average consumption of vehicle	l/100 km
Maximum transport mass	tons
Capacity utilisation (including empty returns)	%
Bulk density of transported products	kg/m³
Volume capacity utilisation factor (factor: =1 or <1 or ≥ 1 for compressed or nested packaged products)	-

x) The table must be filled with reference to the information available from the datasets used (i.e. in case of transport by ship). The datasets used must be noted in a footnote.

Table 10: Description of the scenario „Installation of the product in the building (A5)“ as per table 8 in ÖNORM EN 15804

Parameters to describe the installation of the product in the building (A5)	Quantity per unit
Ancillary materials for installation (specified by material);	Meaningful unit
Water use	m³
Other resource use	kg
Electricity demand	kWh or MJ
Other energy carrier(s): …….	kWh or other unit (e.g. litres)
Wastage of materials on the building site before waste processing, generated by the product's installation (specified by type)	kg
Output materials (specified by type) as result of waste processing at the building site e.g. of collection for recycling, for energy recovery, disposal (specified by route)	kg
Direct emissions to ambient air, soil and water	kg

4.3 B1-B7 use stage

Reference Service life: [a]
The parameters and the units listed in the following tables must be used for calculation the environmental impact of the use stage (B2-B7). The tables can be excluded if no input or output happens. In this case a note of explanation would be sufficient: “In module BX-BY no material resp. mass flows occur, input +/- output = 0

Table 11: Description of the scenario „maintenance (B2)“ based on table 9 in EN 15804

Parameters maintenance (B2)	value	unit
Maintenance process		Description or source where description can be found
Maintenance cycle		Number per RSL or year [a]
Ancillary materials for maintenance, e.g. cleaning agent, specify materials		Kg/cycle
Waste material resulting from maintenance (specify materials)		kg
Net fresh water consumption during maintenance		m^3
Energy input during maintenance, e.g. vacuum cleaning, energy carrier type, e.g. electricity, and amount, if applicable and relevant		kWh

Table 12: Description of the scenario „repair (B3)“

Parameters repair (B3)	value	unit
Repair process		Description or source where description can be found
Inspection process		Description or source where description can be found
Repair cycle		Number per RSL or year
Ancillary materials, e.g. lubricant, specify materials		Kg or kg/cycle
Waste material resulting from repair, (specify materials)		kg
Net fresh water consumption during repair		m^3
Energy input during repair, e.g. crane activity, energy carrier type, e.g. electricity, and amount		kWh

Table 13: Description of scenario „replacement (B4)“

Parameters replacement (B4)	value	unit
Replacement cycle		Number per RSL or year
Energy input during replacement e.g. crane activity, energy carrier type, e.g. electricity and amount if applicable and relevant		kWh
Exchange of worn parts during the product’s life cycle, e.g. zinc galvanised steel sheet, specify materials		kg

Table 14: Description of scenario „refurbishment (B5)“

Parameters refurbishment (B5)	value	unit

Refurbishment process		Description or source where description can be found
Refurbishment cycle		Number per RSL or year
Energy input during refurbishment e.g. crane activity, energy carrier type, e.g. electricity, and amount if applicable and relevant		kWh
Material input for refurbishment, e.g. bricks, including ancillary materials for the refurbishment process e.g. lubricant, (specify materials)		kg or kg / cycle
Waste material resulting from refurbishment (specify materials)		kg
Further assumptions for scenario development, e.g. frequency and time period of use, number of occupants		Units as appropriate

Table 15: Description of scenarios „energy (B6)“ resp. „Water (B7)“

Parameters energy (B6) and water (B7)	**value**	**unit**
Ancillary materials, e.g. lubricant, specify materials		Kg or kg/cycle
Net fresh water consumption		m^3
Type of energy carrier, e.g. electricity, natural gas, district heating		kWh or m^3
Power output of equipment		kW
Characteristic performance, e.g. energy efficiency, emissions, variation of performance with capacity utilisation etc.		units as appropriate
Further assumptions for scenario development, e.g. frequency and period of use, number of occupants		units as appropriate

Specific LCA calculation rules for drywall systems:

In the use phase (B1) there are no material and energy flows relevant to the life cycle assessment. Since the top coat is not part of the declared system, the maintenance processes (module B2) do not cause any environmental impacts relevant to the EPD. (i.e. the results for B1 and B2 are to be taken as "zero").
Repair processes (B3) occur only to a small extent in trouble-free operation. The environmental impacts for B3 in the default scenario are therefore also "zero".
The replacement of individual components (B4) is not necessary in trouble-free operation. The environmental impacts are therefore “zero” for B4 in the default scenario.
A conversion (B5) that includes the declared standard cross section means the end of use of the dry construction system and is equivalent to the end of the product life.
The modules B6 and B7 are not relevant for dry construction systems, which also does not cause any environmental impact (B6 and B7 are to be declared as "zero").

4.4 C1-C4 End-of-Life stage

Short description of processes concerning disposal and scenarios going with that (i.e. for transport).

Specific LCA calculation rules for drywall systems:

A large part of the gypsum waste produced is landfilled or used to fill heaps in landfills and mines (“other recycling”). Only a small percentage of gypsum board waste is recycled. The process for recycling gypsum plasterboard into gypsum powder is technically mature, and several stationary plants are already in operation in Germany, even if they are not (yet) fully utilized. However, since the mandatory separate collection of gypsum, municipalities are increasingly setting up gypsum collection systems.
For the time being, landfilling should therefore be shown as the standard scenario for Austria. When data are available, it is recommended to calculate another scenario for plasterboard recycling.

Note: In other countries the disposal of gypsum board may be handled differently (landfilling on inert landfills is sometimes not permitted). It is to be found out via the manufacturers how realistic scenarios can be modeled in the countries where the end-of-life status is relevant.

Table 16: Description of the scenario „Disposal of the product (C1 to C4)“ according to table 12 in EN 15804

Parameters for End-of-Life stage (C1-C4)	value	Quantity per m³ insulation material
Collection process specified by type		kg collected separately
		kg collected with mixed construction waste
Recovery system specified by type		kg for re-use
		kg for recycling
		kg for energy recovery
Disposal specified by type		kg product or material for final deposition
Assumptions for scenario development, e.g. transportation		Appropriate units

4.5 D Potential of reuse and recycling

Short description of assumptions for reuse-, recover- and recycling processes.

Specific LCA calculation rules for drywall systems:

The substitution of primary raw materials, taking into account the secondary material share of the material removed in C1, is shown in Module D (net flow), provided such a scenario is calculated.

Table 17: Description of the scenario „re-use, recovery and recycling potential (module D)“

(Substituted primary materials resp. technologies must be declared in a separate footnote (including technical information).

Parameters for module D	value	unit
Materials for reuse, recovery or recycling from A4-A5		%
Energy recovery or secondary fuels from A4-A5		MJ/t resp. kg/t
Materials for reuse, recovery or recycling from B2-B5		%
Energy recovery or secondary fuels from B2-B5		MJ/t resp. kg/t
Materials for reuse, recovery or recycling from C1-C4		%
Energy recovery or secondary fuels from C1-C4		MJ/t resp. kg/t

5. LCA: results

The declaration of environmental indicators must be listed in the following tables with reference only to the declared life cycle stages. Indicator values should be declared with three valid digits (eventually exponential form (e.g. 1.23E-5 = 0.0000123). A uniform format should be used for all values of one indicator. It is preferred that the definitions of the environmental indicators are spelled out completely to ensure the best possible readability. If space is needed in case of too many columns the defined abbreviations are accepted.

Table 18: Parameters to describe the environmental impact of mineral insulating products per declared/functional unit

Para-meter	unit	A1-A3	A4	A5	B1	B2	B5	B6	B7	C1	C2	C3	C4	D
GWP total	kg CO_2 eq.													
GWP fossil fuels	kg CO_2 eq.													
GWP biogenic	kg CO_2 eq.													
GWP luluc	kg CO_2 eq.													
ODP	kg CFC-11 eq.													
AP	mol H^+ eq.													
EP freshwater	kg P eq.													
EP marine	kg N eq.													
EP terrestrial	mol N eq.													
POCP	kg NMVOC eq.													
ADPE	kg Sb eq.													
ADPF	MJ H_u													
WDP	m3 Welt eq. entz.													
Legende		GWP = Global warming potential; luluc = land use and land use change; ODP = Depletion potential of the stratospheric ozone layer; AP = Acidification potential, Accumulated Exceedance; EP = Eutrophierungspotenzial; EP = Eutrophication potential; POCP = Formation potential of tropospheric ozone photochemical oxidants; ADPE = Abiotic depletion potential for non-fossil resources; ADPF = Abiotic depletion potential for fossil resources WDP = Water (user) deprivation potential, deprivation-weighted water consumption												

Table 19: Additional environmental indicators

Parameter	Unit	A1-A3	A4	A5	B1	B2	B5	B6	B7	C1	C2	C3	C4	D
PM	disease incidence													
IRP	kBq U235 eq.													
ETP-fw	CTUe													
HTP-c	CTUh													
HTP-nc	CTUh													
SQP	dimension-less													
Legende		PM = Potential incidence of disease due to Particulate Matter emissions; IRP = Potential Human exposure efficiency relative to U235; ETP-fw = Potential Comparative Toxic Unit for ecosystems; HTP-c = Potential Comparative Toxic Unit for humans – cancer effect; HTP-nc = Potential Comparative Toxic Unit for humans – non-cancer effect; SQP = Potential soil quality index												

Table 20: Parameters to describe the use of resources of mineral insulating products per declared/functional unit

Para-meter	unit	A1-A3	A4	A5	B1	B2	B5	B6	B7	C1	C2	C3	C4	D
PERE	MJ, net calorific value													
PERM	MJ, net calorific value													
PERT	MJ, net calorific value													
PENRE	MJ, net calorific value													
PENRM	MJ, net calorific value													
PENRT	MJ, net calorific value													
SM	kg													
RSF	MJ, net calorific value													
NRSF	MJ, net calorific value													
FW	m^3													
Legend		PERE = Renewable primary energy as energy carrier; PERM = Renewable primary energy resources as material utilization; PERT = Total use of renewable primary energy resources; PENRE = Non-renewable primary energy as energy carrier; PENRM = Non-renewable primary energy as material utilization; PENRT = Total use of non-renewable primary energy resources; SM = Use of secondary material; RSF = Use of renewable secondary fuels; NRSF = Use of non-renewable secondary fuels; FW = Use of fresh water												

contains restrictions that must be declared according to the following classification in the project report and in the EPD with regard to the declaration of relevant core and additional environmental impact indicators.

Table 21 contains restrictions that must be declared according to the following classification in the project report and in the EPD with regard to the declaration of relevant core and additional environmental impact indicators.

Table 21: Classification of disclaimers to the declaration of core and additional environmental impact indicators

ILCD-classification	**Indicator**	**Disclaimer**
ILCD-Type 1	GWP Global Warming Potential	none
	ODP Ozone Depletion Potential	none
	PM Particulate Matter	none
ILCD-Type 2	Acidification potential, Accumulated Exceedance (AP)	none
	Eutrophication potential, Fraction of nutrients reaching freshwater end compartment (EP-freshwater)	none
	Eutrophication potential, Fraction of nutrients reaching marine end compartment (EP-marine)	none
	Eutrophication potential, Accumulated Exceedance (EP-terrestrial)	none
	Formation potential of tropospheric ozone (POCP)	none
	Potential Human exposure efficiency relative to U235 (IRP)	1
ILCD-Type 3	Abiotic depletion potential for non-fossil resources (ADP-minerals&metals)	2
	Abiotic depletion potential for fossil resources (ADP-fossil)	2
	Water (user) deprivation potential, deprivation-weighted water consumption (WDP)	2
	Potential Comparative Toxic Unit for ecosystems (ETP-fw)	2
	Potential Comparative Toxic Unit for humans (HTP-c)	2
	Potential Comparative Toxic Unit for humans (HTP-nc)	2
	Potential Soil quality index (SQP)	2
Disclaimer 1 – This impact category deals mainly with the eventual impact of low dose ionizing radiation on human health of the nuclear fuel cycle. It does not consider effects due to possible nuclear accidents, occupational exposure nor due to radioactive waste disposal in underground facilities. Potential ionizing radiation from the soil, from radon and from some construction materials is also not measured by this indicator.		
Disclaimer 2 – The results of this environmental impact indicator shall be used with care as the uncertainties on these results are high or as there is limited experienced with the indicator.		

Table 22: Parameters describing LCA-output flows and waste categories of mineral insulating products per declared/functional unit

Para-meter	unit	A1-A3	A4	A5	B1	B2	B5	B6	B7	C1	C2	C3	C4	D
HWD	kg													
NHWD	kg													
RWD	kg													
CRU	kg													
MFR	kg													
MER	kg													
EEE	MJ													
EET	MJ													
Legend		HWD = Hazardous waste disposed; NHWD = Non-hazardous waste disposed; RWD = Radioactive waste disposed; CRU = Components for re-use; MFR = Materials for recycling; MER = Materials for energy recovery; EEE = Exported electric energy; EET = Exported thermal energy												

Table 23: Information for description biogenic carbon content at factory gate

Biogenic carbon content	unit
Biogenic carbon content in the product	kg C
Biogenic carbon content of packing	kg C
Note: 1 kg biogenic carbon is equivalent to 44/12 kg CO_2	

If the mass of biogenic carbon containing materials in the product is less than 5 % of the mass of the product, the declaration of biogenic carbon content may be omitted.
If the mass of biogenic carbon containing materials in the packaging is less than 5 % of the total mass of the packaging, the declaration of the biogenic carbon content of the packaging may be omitted.

6. LCA: Interpretation

For better understanding of the LCA, the aggregated indicators of the inventory analysis as well as those of the impact assessment (LCIA) from chapter 5 must be interpreted in a dominance analysis. The interpretation must describe a range resp. variance of LCIA results, if the EPD is valid for more than one product.

It is recommended to illustrate the interpretation of the results in the project report with graphs (e.g. the dominance analysis regarding the distribution of environmental impacts across the modules, etc.). In the EPD, graphs should only be inserted at the express request of the declaration holder (this involves a high level of effort in the course of translation services into other languages).

When declaring average products, the range of possible results for the individual products should be indicated for the main impact categories relevant to the materials used.

Regarding Module D, the interpretation in the EPD shall indicate that the credits and loads are outside the product system boundaries. Graphs for the interpretation of life cycle results shall be designed in such a way that modules A1-C4 are shown in one graph and module D in separate graphs. Alternatively, the results can be interpreted without graphs, it is recommended to include graphs only in the project report, see above.

Re-issuance of an EPD:
It is mandatory to declare in a separate block in the project report:
Reasons for deviations of results of single indicators of more than 15% compared to the results before. This serves as an information for verifiers and enhances legal compliance. Users of the data can be informed of such facts.
Claims that can be published (i.e. same framework conditions, different electricity mix) can be declared in the EPD, if desired.

7. Literature

Relevant standards and sources for the preparation of the EPD resp. for the definition of the product must be listed here. The full documentation of references is to be done as follows:

Author, First name. and Author, First name. (year). Title of article. subtitle. location: publishing company.
Author, First name. (year). Title of article. In: Surname, First name. and Surname, First name. (Publishing company): Name of paper. Bd. 2 *or year number,* 207-210.
Organisation (Year): Full name of standard or rule. Date of Issue. Location. Legal institution.

Always to be quoted:

EN ISO 14040 Environmental management - Life cycle assessment -- Principles and framework

EN ISO 14044 Environmental management - Life cycle assessment -- Requirements and guidelines

EN ISO 14025 Environmental labels and declarations -Type III environmental declarations -- Principles and procedures

EN 15804 Sustainability of construction works - environmental product declarations. Core rules for the product category of construction products

Management system handbook including applicable documents from Bau EPD GmbH

8. Directory and Glossary

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None.

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8.3 Abbreviations

8.3.1 Abbreviations as per EN 15804

EPD	environmental product declaration
PCR	product category rules
LCA	life cycle assessment
LCI	life cycle inventory analysis
LCIA	life cycle impact assessment
RSL	reference service life
ESL	estimated service life
EPBD	Energy Performance of Buildings Directive
GWP	global warming potential
ODP	depletion potential of the stratospheric ozone layer
AP	acidification potential of soil and water
EP	eutrophication potential
POCP	formation potential of tropospheric ozone
ADP	abiotic depletion potential

8.3.2 Abbreviations as per PCR on hand

CE-mark	french: Communauté Européenne or Conformité Européenne = EC certificate of conformity
REACH	Registration, Evaluation, Authorisation and Restriction of Chemicals

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Logo	**Author of the Life Cycle Assessment** Name of creator in person Name of Institution (if rel.) Address Postcode, Location	Mail Person creator Tel Mail Web
Logo	**Holder of the declaration** Name of creator in person Name of Institution (if rel.) Address Postcode, Location	Tel Mail Web